

SOUTH PRODUCTION NOTES

September 20, 2014
Day Shift

BASF EMPLOYEES
82 Last Recordable
443 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / AI-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.
Midnight shift: Still need to make the 2 batches and samples to lab (dryer issues during afternoon, Kirk advised and he will assist with dryer on Saturday)
Day shift: Per Kirk, the earliest we can have someone work on #1 dryer gas valve is Sunday morning (Dave Crissman from IMC). Unless someone available to work this sooner, we will hold until Sunday.
Afternoon shift:

#1 RC / AI-5637 next:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.
Midnight shift: Down for maintenance Saturday
Day shift: Down for maintenance
Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).
Midnight shift: Should have enough Cu-3818 for a batch or two on Sat day shift, then will need to get OK from lab on next lot of 3818 (lot 483 will be comped Saturday). Also, as of 5:30 am we have about ½ tote dry ice. Will need to get some more (probably will not make it through the weekend).
Day Shift: Last batch made until lab approves Cu-3818.
Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.
Midnight Shift: Continue
Day Shift: Continued.
Afternoon shift:

Exhaust to F1

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run-B Grodecki.

Midnight Shift: Continue

Day shift:

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available.

Midnight shift: Continue

Day shift: Continued.

Afternoon Shift:

Need to exhaust to CTO

New Pfaudler / D-1145 SNAP/V-2045 Next:

Done. All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Began clean-up

Day shift: Continued clean up.

Afternoon Shift:

National Dryer / D-1145 SNAP:

Finished. Will need to vacuum the dryer this weekend in preparation for soda blasting Monday.

Midnight Shift: No activity. Make sure dryer area cleaned up for Shirmer on Monday

Day shift: No activity.

Afternoon Shift:

#4 RC / D-1145 SNAP:

Restarting calciner to finish the last SNAP impreg batches.

Midnight Shift: Finishing...need to have clean-up instructions

Day shift: Bringing calciner temps down to reverse, then bring completely down. Syntron will need to be pulled back in order to inspect the tube.

Depending on the condition of the tube, the calciner will either be thoroughly cleaned or the tube will be replaced.

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. **Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.**

Midnight Shift: Will comp whatever bags completed from lot 483 (samples to lab)

Day shift: Lab approval should be complete at start of 2nd shift.

Afternoon shift:

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: Tried batches but screen was blocked up (would not drain).

Screen cleaned up and lid resealed. Need to water test by around 8:30 am Saturday. If OK and no contractors in building, proceed with batches.

Day shift: Operator water testing Abbe early in shift. Did discover leak in the small flange on the drain line...tightened bolts and rechecking. If OK, batches can continue.

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: Tried feeding but losing temps (crown and batch) in zone 1.

Work order written to have electrician/Elliott look at this and correct (afternoon shift Friday advised issues with starting, as well).

Day Shift: Gas valve on CRT screen was reset and now temps back up. When we get more buggies made, restart feed.

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3 / Cu-1986:

Continue On. Tower 3 will be unloaded if we have enough line space and will need washed out.

Midnight Shift: Will have to hold until drum liners arrive/screening restarts/nitrogen line space opens up

Day shift: Kaput and Grodecki will determine whether we need to have manpower on towers on Sunday morning. Both towers will be down (under nitrogen) and A shift operator (Allomong) on vacation.

Afternoon shift:

Tower 6 / Cu-0860:

Continue on. Will hold until we get more drum liners in.

Midnight Shift: Will have to hold until drum liners arrive/screening restarts/nitrogen line space opens up

Day shift: Kaput and Grodecki will determine whether we need to have manpower on towers on Sunday morning. Both towers will be down (under nitrogen) and A shift operator (Allomong) on vacation.

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Hold...waiting for drum liners

Day shift: No change

Afternoon shift:

South Screener / Cu 0860 :

Continue On.

Midnight shift: Hold...waiting for drum liners

Day shift: No change

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue

Day shift: Continued.

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

PK Blender / Selexsorb next:

We are going to start making the Selexsorb. Weigh all the bags off the PK.19 of 25 batches made of 3915 pill mix-we will make later, **DC bag-house pressure drop issues are resolved-monitor.**

Midnight Shift: Hold...solution pump not working. Work order submitted

Day shift: Dennis (maintenance) replaced solution pump, should be OK to continue batches later today.

Afternoon shift:

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift:

Afternoon shift:

Building 27 Belt Filter / S1-S1 trial:

No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.

Midnight shift: No activity

Day shift:

Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners (if liners arrive)
- 3) #3 Line/#3RC
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC

- 7) #5 RC
- 8) West Pfaudler clean up & V-2045 soln make up
- 9) #4 RC, Clean up for Selexsorb AS
- 10) Horne Tabletting
- 11) Abbe/#6RC

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Monday, 9/22/14, they will be painting the ceiling in Building 27. They will start by Tank 107.